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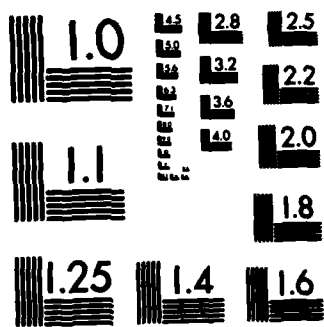
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HOLOGRAPHIC DISPLACEMENT ANALYSIS WITH FIBER OPTICS

FINAL REPORT

by

John A. Gilbert, Ph.D.
Associate Professor of Engineering Mechanics

August 1, 1984

ARMY RESEARCH OFFICE

Contract No. DAAG 29-80-K-0028

The Board of Regents
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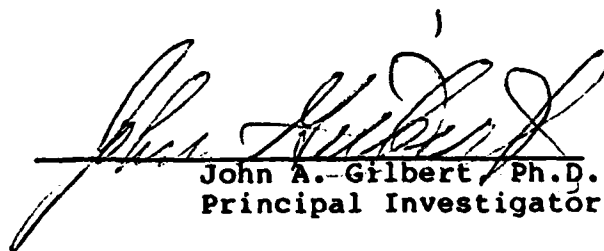
FORWARD

The aim of the research conducted under ARO Contract No. DAAG 29-80-K-0028 was to incorporate optical fibers into systems designed to measure deformation in production-related or in-situ applications where conventional techniques would be difficult or impossible to apply. The original two-year contract (awarded for the period July 9, 1980 through July 8, 1982) called for three phases of research consisting of 14 separate tasks. Phase IV (consisting of two separate tasks) was added on July 9, 1982 when a one-year extension of the contract was granted "to explore new research avenues uncovered during the original contract." Four additional tasks were proposed and subsequently funded over an additional one-year period (July 9, 1983 through July 8, 1984). Further details can be found in the eight semi-annual progress reports submitted to ARO.

To date, we have addressed all, and met mostly all, of the research objectives contained in our original two-year proposal and the two one-year extensions. We have become internationally known (primarily through publications and presentations) for incorporating fiber optics into holographic interferometric and speckle photographic systems and are now recognized (based on invited papers, requests for publications and further information on our research) as one of the pioneers in applying fiber-based, photoelectronic-numerical data processing techniques in optical metrology. University/industry interaction has been significant (with Bell Laboratories, American Cystoscope, Allen Bradley, United Technologies, etc.) and we have successfully piloted

additional research directions under the current contract which have resulted in funded proposals (National Science Foundation Grant No. MEA-8305597, DoD Grant No. DAAG 29-84-G-0045). Several students have benefited from the funds made available through ARO. Seven of these have graduated and secured employment in related research areas (at Bell Laboratories, in General Electric Medical Systems Division, at General Dynamics, in Biotronics, Inc., at Yamaha, in Beloit Corporation and at Grumman Aerospace).

In short, a very solid research program has been developed in the areas of engineering mechanics and applied optics at the University of Wisconsin-Milwaukee as a direct result of ARO funding. Special thanks are extended to Dr. E. Saibel and Dr. R. Singleton of the Army Research Office for their invaluable guidance over the four-year contract period.


John A. Gilbert, Ph.D.
Principal Investigator

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STATEMENT OF THE PROBLEM STUDIED

In recent years there has been an explosion in fiber optic technology due to a rapidly growing interest in the application of optical fiber light guides to communications systems. Optical fiber research and development has now reached the point where low-loss/low-cost fiber optics suitable for a wide range of practical noncommunications applications have become readily available. At the same time, progress in the development of high quality flexible fiber optic imaging instruments, such as medical endoscopes and industrial boroscopes which use coherent bundles of many thousand of fibers, has provided additional tools with which to access remote or otherwise inaccessible subjects for viewing with exceptional accuracy and resolution. Concurrently, the development of the laser as an economical and reliable source of coherent illumination has given birth to the entire field of coherent light metrology, including holographic interferometry, laser speckle interferometry, laser speckle photography and laser doppler velocimetry. Research conducted under ARO Contract No. DAAG 29-80-K-0028 discusses the synthesis of fiber optics and two of these coherent light techniques most readily applied to studies of material deformation and structural mechanics; holographic interferometry and laser speckle photography.

Over the last decade, the work of various investigations has demonstrated the practical uses of fiber optic elements for holography and holographic interferometry,¹⁻¹⁹ and in more recent years, for white light speckle photography^{20,21} and coherent light objective speckle photography.²²⁻²⁵ Experience has

established that individual single mode optical fibers provide convenient, highly stable illuminators for holographic interferometry⁹ and laser speckle photography,²² while lensed coherent fiber optic bundles may be used to transmit holographic^{3,6,9} or speckle "images"²⁰⁻²² for recording and analysis at locations remote from the actual test object. Moreover, unlensed fiber optic bundles may be used as flexible¹² illuminators for pulsed laser holography. Individual optical fibers and coherent fiber optic bundles may be used in both local and remote holographic systems, including double exposure,⁶⁻⁹ time average¹⁶ and real-time¹⁹ holographic interferometry. Procedures for recording both image plane ("white light") and Fraunhofer holograms through fiber optics have now been developed, as well as a method for greatly suppressing the inherent instability of commercially available multimode fiber optic image bundles through the use of an "ultra low spatial frequency"^{13,14} (ULF) holographic technique.

Single fiber coherent illuminators can be used to generate speckle fields whose movements are sampled either directly or by a fiber optic image bundle suitably oriented for remote access. At the present time the resolution limits of fiber optic image bundles strongly favor objective speckle systems,²² which are fundamentally disposed towards data acquisition on a point wise rather than full field basis. However, displacement fields can be evaluated through the use of imaged "white light" or artificial speckle,²¹ albeit at lower sensitivities than those possible with coherent light speckle.

Many of these findings were uncovered under ARO Contract No.

DAAG 29-80-K-0028. A summary of the the most important results of that work begins on page 11. Further details can be found in Reference 26.

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23. Bennewitz, J.H., Dudderar, T.D., Gilbert, J.A., Objective speckle measurement, Proc. of the 1983 Spring Conf. on Exp. Mech., SESA, Cleveland, Ohio (1983), p. 113-118.
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SUMMARY OF THE MOST IMPORTANT RESULTS

In holographic applications fiber optic components may be used in three ways. Individual single mode fibers (SMFs) may be used to provide object beam illumination for the test subject and/or reference beam illumination for the hologram itself. In either case, flexible optical fibers provide convenience and simplicity. Moreover, SMFs are considerably more effective than multimode fiber optics because of their far lower spatial noise and greater stability. In addition to their advantages as convenient illuminators, fiber optic components may also be used to transmit the reflected wavefront back from the test object to the hologram. Adding this fiber optic link facilitates access to test surfaces that may otherwise be optically inaccessible or physically remote from the laser bench or test station where the hologram is recorded, and raises the prospects of designing a flexible holographic "probe". Such a sophisticated system would incorporate fiber optics for both illumination and return imaging, analogous to a medical endoscope but with holographic and even holographic interferometric capabilities of great potential value in experimental mechanics. Unfortunately, complete success is not yet here. The need to transmit an image requires that this third fiber optic link be a coherent fiber optic image bundle. Since all such bundles presently available are constructed from thousands of fine multimode optical fibers, they are significantly less stable (for holographic applications) than are the SMFs used for illumination. This means that, with any combined single and multimode fiber optic

holography system wherein the coherent multimode fiber bundle (MMB) must transmit both amplitude and phase information, considerable care must be taken to secure the full length of the MMB against the deleterious effects of mechanical movement or vibration. Otherwise, such motions produce changes in the MMBs modal propagation characteristics during recording which degrade or completely eliminate the hologram. Nevertheless, such systems have been operated successfully both to record remote holograms and to make remote interferometric measurements by the time-averaged, double exposure and real time holo-interferometric techniques. The use of short exposure durations, as with a pulsed laser, has been demonstrated as another means of overcoming stability problems in so far as recording remote holograms is concerned, but cannot be expected to provide much relief when doing interferometry for all except those events which occur on a time scale shorter than that of the offending MMB disturbances. On the other hand, mixed mode holographic systems which do not entail the transmission of phase information via the MMB, such as remotely generated holograms of ultra-low spatial frequency (ULF holograms), are quite stable and effective for both holography and holographic interferometry. However, a true ULF probe system would be geometrically challenging and require an MMB of both large cross-section and the best possible resolution to provide both an acceptable signal-to-noise ratio and bandwidth needed for reconstructing complex wavefronts and/or interference patterns. Of course, the equivalent of a single mode flexible imaging bundle might be the best solution, but so far no one has demonstrated the ingenuity to produce one.

Speckle correlation techniques, like holographic interferometry, can also benefit from the use of SMF illuminators, although in this case only one such fiber optic link is required (there being no reference beam in speckle metrology). Indeed, many of the same things may be said about single versus multimode optical fibers for speckle applications that were said for holographic applications. However, speckle images may best be treated simply as intensity distributions which move with the test subject and nothing more. In this case the returning image stability requirements are greatly reduced and the MMB resolution becomes most important (as for the remote ULF holography). This is so because the resolution limit establishes the minimum useable characteristic speckle size of any remote speckle field to be transmitted via the MMB. Current experience with commercially available MMBs of intermediate cost and resolution require speckle patterns of relatively large characteristic size (at least 50μ) which can readily be generated using unimaged objective laser speckle at the input end and, on the output end, imaging into a vidicon camera/digitizer system for recording and numerical correlation. For a given objective speckle size, such a numerical correlation system can readily measure inplane displacements over a much wider range than can be achieved by optical correlation methods, but is limited to point-by-point studies (unless developed from arrays of illuminating SMFs or some sort of scanning illumination system). On the other hand, remote full field measurements can be made using coarse "white light" or artificially painted speckle fields. These can

be imaged into an MMB and fed into the vidicon/camera digitizer for subsequent numerical analysis of displacements over a field of view. Both of these approaches permit making comparisons between a succession of states or surface positions so that time histories can be obtained. Furthermore, the use of higher resolution MMBs and more (light) sensitive vidicon camera systems should facilitate the application of fiber optics to subjective laser speckle metrology which would provide the advantages of both coherent light speckle and full field displacement measurement via a flexible probe system.

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optics to coherent metrology for the study of material deformations and structural mechanics, to be presented at the Army Symposium on Solid Mechanics, Newport, Rhode Island, October 1-3, 1984.

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PARTICIPATING SCIENTIFIC PERSONNEL

The graduate students listed below were partially or fully funded under Contract No. DAAG 29-80-K-0028. All research was conducted under the direct supervision of the principal investigator.

1. Herrick, J.W.
Employer: General Electric Medical Systems Division
Degree: M.S. awarded in 1980
Thesis: Holographic displacement analysis using fiber optics and wave front modulation
Publications: see #1 on page 15
Presentations: see #1 on page 17
2. Schultz, M.E.
Employer: General Dynamics
Degree: M.S. awarded in 1982
Thesis: The application of fiber optics to holography
Publications: see #2, #5 and #6 on page 15
Presentations: see #2, #3, #4 and #5 on page 17
3. Nose, A.
Employer: Yamaha
Degree: M.S. awarded in 1982
Thesis: Remote displacement analysis using fiber optics through different media
Publications: see #10 on page 15
Presentations: see #7 on page 17
4. Boehnlein, A.J.
Employer: Biotronics, Inc.
Degree: M.S. awarded in 1982
Thesis: The application of fiber optics to ultra low frequency holography
Publications: see #2, #5, #6, #7 and #9 on page 15
Presentations: see #2, #4 and #5 on page 17
5. Schamell, J.H.
Employer: Beloit Corporation
Degree: M.S. awarded in 1983
Thesis: The development of a hybrid method for stress analysis
Publications: see #14 on page 16
Presentations: see #9 on page 17

6. Bennewitz, J.H.
Employer: Bell Laboratories
Degree: M.S. awarded in 1983
Thesis: The development of an objective speckle measurement system utilizing fiber optics and photoelectronic-numerical processing
Publications: see #4 and #11 on page 15
Presentations: see #6 and #8 on page 17
7. Van Rossum, E.J.
Employer: Grumman Aerospace
Degree: M.S. awarded in 1984
Thesis: Photo-numeric measurement of two-dimensional displacements using artificial and laser speckle
Presentations: see #11 on page 18
8. Franzel, R.
Employer: General Electric Medical Systems Division
Degree: M.S. expected in 1984
Thesis: A high sensitivity moire approach to hybrid analysis
Publications: see #14 on page 16
Presentations: see #9 on page 17
9. Hsu, M.J.
Employer: University of Wisconsin-Milwaukee
Degree: M.S. in progress
Thesis: Displacement sensitivity for objective speckle measurement
Presentations: see #11 on page 18
10. Chern, J.
Employer: University of Wisconsin-Milwaukee
Degree: M.S. in progress
Thesis: Photoelectronic/numerical processing of holographic interferometric fringe data

Note: T.D. Dudderar and P.M. Hall are research scientists at Bell Laboratories located in Murray Hill, New Jersey.

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